

# CERTIFICATE



Czech

**TÜV SÜD Czech – CERTIFICATION BODY**  
which carries out the assessment and certification of products

Product certification body No. 3084, accredited by the Czech Accreditation Institute  
according to ČSN EN ISO/IEC 17065:2013

hereby certifies that the organization

**BISO**  **Keibel**

**BISO - Keibel s.r.o.**

**č.p. 147**

**CZ – 386 01 Radošovice**

**Company Registration No.: 42384028**

for the following fields / processes of activities:

**Custom manufacture of assemblies, devices and steel structures**

has implemented and uses a welding process which conforms to

**ČSN EN ISO 3834-2:2006**

Number of the Audit Report: **14.330.573**

Validity of certificate: **08.03.2027**

Certificate number: **14.330.380**

Certification scheme: ČSN EN ISO 3834-2:2006

Details and validity conditions are stated in the annex to this certificate which forms its integral part and contains 1 page.

Prague, on 08.03.2022



Head of the Certification body



## SCOPE OF ACTIVITY

**1. Kind of products:** machine frames, chassis of agricultural machines and machines of other industries, machine components, parts of agricultural machinery and machines of other industries, steel structures and their parts

**2. Standards used by certified organization:**

2.1 Product standards: EN 1090-2

2.2 Process standards (EN ISO 3834-5): ISO 9606-1, ISO 9712, ISO 13916, ISO 14555, ISO 14731, ISO 14732, ISO 15607, ISO 15609-1, ISO 15613, ISO 15614-1, ISO 17635, ISO 17637, ISO 17662, CR ISO 17663

2.3 Standards other than EN/ISO: --

**3. Groups of basic materials** (according to CEN ISO/TR 15608): 1.1, 1.2, 1.3, 8.1

**4. Welding processes and similar processes:**

Welding processes (according to ISO 4063)	Groups of basic materials (according to CEN ISO/TR 15608)
135	1.1, 1.1 + 8.1, 1.2, 1.3, 8.1
141	8.1

**5. Authorized employees of the welding supervision:**

Name	Qualification	Work function	Degree (according to ISO 14731)
Ing. Jiří Paleček	IWE	Welding coordinator	6.2.2

